

	<b>RESOURCE LIBRARY - LAUNDRY</b> <b>Task: Flatwork Iron Operation</b>	<i>CODE:</i> 03.06.026
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**OBJECTIVE:** To provide a consistent, quality product that meets customer's expectations as per the set standards

**PROCEDURE:** Open the steam inlet slightly to prepare the ironer for operation, clean the ironer from dust, hair then operate the ironer.

What	How	Why
1. Wait till the ironer warms up and reaches the required temperature.	Watch the temp gage, when it reaches the required temp start passing items at the right speed.	If its cool it will not iron and if it is too hot it will give yellow color to the item. Correct speed for each item.
2. Check items for cleanness while putting them into the ironer.	Check all items passing if any item has spots or is dirty it should be taken off the ironer.	So that dirty items do not pass to the rooms or back into circulation.
3. Pass other linen if available.	Pass pillow cases & other linen if ready at the correct speed.	As to cool down the ironer when finished.
4. When finished wax the ironer.	When finished get the waxing sheet & wax the ironer keeping in mind it should be hot when waxing.	To clean the ironer & keep it ready for next day's Operation.
5. Weekly clean the photo cells.	With a clean piece of linen clean the cells.	To keep the ironer in good working order.